



济南德伦机械设备有限公司

Jinan Delon Machinery & Equipment Co., LTD

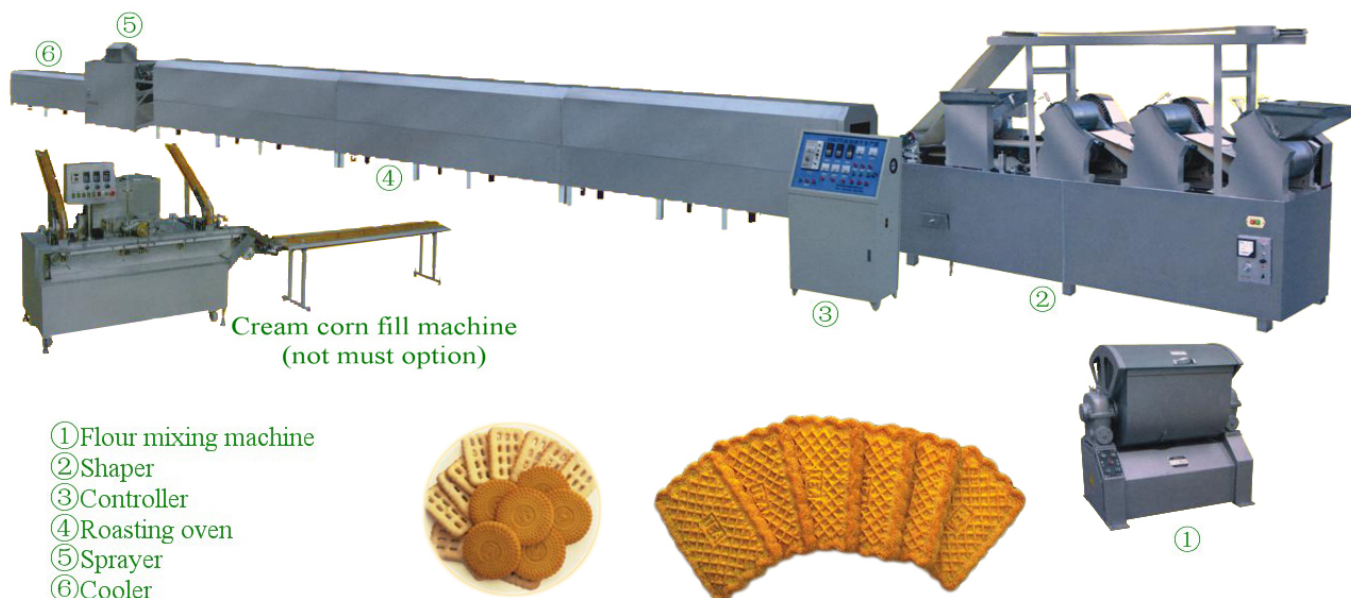
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## The biscuit processing line DLS-225



### Brief introduction:

This biscuit production line may be Combined freely according to the condition of customers workshop space and requirement of biscuit technology. These all can reach the ideal purpose.

The line use imported electric components and its speeds are changed by frequency conversion. They save energy and are dependable, May be controled single or combined.

### Technical parameter of the whole line:

Model: DLS225

Total power: 30kw

Total volume: 7m<sup>3</sup>

Total weight: 1.5t

Capacity: 50-80kg/h

### Equipments list:

#### 1. Flour mixer:






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Name	machine function	Technical parameters	Picture
Mixer	Function: Kneading flour machine is stirring machine which crumples up flour powder and water into dough or other materials and is independently used with other machines Stainless steel material Weight: 400kg	<b>Technical parameter:</b> Power: 0.75kw Dimension: 1280*1280*620mm Capacity: 30kg/times one times is 3 mins	
<b>Roll cut biscuit form machine</b>	Function: After putting stirring flour powder into the machine, they are one time shaped into unripe biscuit, all kinds of middle and high grade biscuit and thin biscuit through three stages roller and roll cutting molds. Stainless steel material Weight: 1500kg	<b>Technical parameter:</b> Dimension: 3*0.48*0.9m Power: 1.5kw Capacity: 50—80kg/h	
<b>10m Tunnel oven</b>	Function: Unripe biscuit is processed with long time baking system under lower temperature after it enters into infrared ray baking furnace transmitted by belt in order to make biscuit ripe. Stainless steel material Weight: 1300kg	Dimension: 2*0.51*0.9m (For one) Power: 1.5kw Capacity: 50—80kg/h	



4. Oil spray machine	Function: Undry biscuit out of baking out of baking furnace immediatey enters into oil-spraying machine, which is necessary for production of high-grade biscuit, to better improve grades and colors of biscuit. Stainless steel material Weight :200kg	Technical parameter: Dimension: 1*0.7*0.9m Power: 3kw Capacity :50—80kg/h	
Netbelt cooling conveyor	Function: Oil-spraying finished biscuits are cooled through transmission Stainless steel material Weight :160kg	Technical parameter: Dimension:2*0.3*0.5m Capacity : 50—80kg/h	
Packing machine	1)Power:3.4KW /220V, 50/60Hz, 2)Size:3770 x 640 x 156mm 3)Weight:500kg 4)Packaging speed:40-230bag/min weight:300kg		
Control cabinet		Control the whole production line Weight:200kg	
	FOB price	14800.00USD	
0 REMARK	This price includes accessories in the accessories list. A 20-foot container is required for the whole line		



## Quotation List

Subject: Price for 50-80kg/h biscuit production line（Power type）					
Machines	Quantity(Set)				
Flour mixer	1				
Roll cut biscuit form machine	1				
10m Tunnel oven	1				
Oil and chocolate spray machine	1				
Netbelt cooling conveyor	1				
Packing machine	1				
Control cabinet	1				
Electrical control system	1 Set				
Machinery Total Price	FOB	14800.00 USD（3 phases, 380V/50Hz）			
If changed to other Voltage	7% of the price shall be added				
Installation&Training	80USD/day/person	7 days	1 persons	560 USD	
Accident & health insurance			1 persons	-----	
Room and board			1 persons	-----	
Round-trip tickets			1 persons	-----	
Shipment : By 1 x 20 FT Container			Shipping port: Qingdao Port, China.		
Insurance : To be effected by the buyer Guarantee: One year			Price Validity: 60 days		
Remarks:					
1. Quality: According to the production standard made by the Seller. The parts which connect with food directly are stainless steel,except for the knives and food-class rubber parts . All The Electronic Components、Motors、inverters Adopt Chinese(TAIWAN) Top Brand.					
2. Production period: Within 25 working days after the receipt of advance payment.					
3. Delivery: Within 30 working days after receipt of advance payment.					
4. Payment: 30% of contract value should be paid by T/T to the Seller’ s account as advance payment to start the production, the rest 70% must be paid by T/T before shipment.					
5. Guaranty time for one year					
6. Installation: We’ ll send 1 technician to the buyer’ s factory for installation and training. All expenses including visa, round trip tickets, daily accommodation will be on the buyer’ s account.					

Thank you for your interest in our production line. It is my pleasure to provide quotation

No.002 Baicai Road, Baoshan Subdistrict, Licheng District, Jinan City, Shandong Province, China





as follow. If you have any questions, please don't hesitate to contact me.

## TECHNICAL PARAMETERS & RELEVANT SERVICES

1. Output: 50-80Kg/hr
2. Square for work shop: 110 m<sup>2</sup>
3. Installed Capacity: 30kw
4. Voltage / Frequency: 380V / 50Hz
5. Dimension : 17m×0.65m×1.50 m
6. Workers Required: 1-2 Workers
7. Warranty: At least 1 year from the date of completion of the commissioning.
8. Installation/Operation/ Service/ Maintenance Manual: Provided In English

## PRE-SHIPMENT INSPECTION INCLUDES

- a). Supplier should trial run whole line at supplier's factory before shipment;
- b). Supplier has to run the machine at least 1hour for each product;
- c). All raw materials for that trial run to be arranged by supplier at their cost.

## EACH CLIENT CAN ENJOY THE FOLLOWING 7

### SERVICES

- a). Free consultation service before, during, and after sales;
- b). Free project planning and design services;
- c). Free debugging of equipment until everything is functional;
- d). Free management of equipments' long distance shipping;
- e). Free training of equipment maintenance and operating personally;
- f). Free new production techniques and formulas;
- g). Provide 1 year complete warrantee and life-time maintance service;

## INSTALLATION SUPERVISION AND COMMISSIONING

Including salaries based on 40 hours per week as well as accident-and health insurance for :

- 1 Chief Installation Engineer for the duration of 4 days in total.
- 1 Process Engineer for the duration of 2 days in total,
- 1 Electrical commissioning-Engineer for the duration of 1 days in total



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**The customer will be asked to provide room, board, round-trip transportation, and a nominal USD50 daily subsidy per person.**

**Period of installation:**

The total length of the installation time depends on number and qualification of the available local stuff.

A possible delay of the installation period will be additionally invoiced.

**Remark:** We will provide on-site service after 1 year. The customer will be asked to provide room, board, round-trip transportation, and a nominal USD80 daily subsidy per person.

附件一:

No.002 Baicai Road, Baoshan Subdistrict, Licheng District, Jinan City, Shandong Province, China



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No.	Accessory Name	Model	Qty	Set	No.	Accessory Name	Model	Qty	Set
1	帆布 Canvas	225 型	60	米 m	12	内六角扳手 Hex wrench	225 型	1	套 set
2	电热管 Heating ring	225 型	5	支 set	13	+ 字螺丝刀 Cruciate screwdriver	225 型	1	个 mouth
3	钢丝网带 Mesh belt	225 型	5	米 m	14	- 字螺丝刀 Even mouth screwdriver	225 型	1	个 set
4	调速表 Speed meter	225 型	1	个 set	15	锤子 Hammer	225 型	1	把 set
5	电热偶 thermocouple	225 型	1	个 set	16	变频器说明书 Inverter manual	225 型	1	本 set
6	接触器 Contactor	225 型	1	个 set	17	模具 mould	225 型	4	套 set
7	模具刮板 Die scraper	225 型	6	把 set	18	41 # 活扳手 41 adjustable wrench	225 型	1	把 set
8	温控表 Temperature control instruments	225 型	1	个	19	传感器 sensor	225 型	6	个 set
9	旋转开关 Rotary switch	225 型	1	个 set	20	电机皮带 Motor belt	225 型	3	个
10	链条 Chain	225 型	1	付 set	21	拌粉机拌料齿 Mixer shaft	225 型	1	套 set
11	电胶带 Electric tape	225 型	1	个 set					